

## CLAIMS

1. An optical information recording medium comprising a substrate,  
at least m (m is an integer of 2 or more) information layers provided on  
5 the substrate,

wherein each of the m information layers comprises a recording  
layer that changes irreversibly between a state A and a state B that are  
optically different from each other,

in the case where the m information layers are taken as the first  
10 through m-th information layers in the order from a laser beam  
incidence side, when a recording layer included in the j-th information  
layer (j is an integer satisfying  $1 \leq j \leq m - 1$ ) is taken as the j-th  
recording layer, and when a transmittance of the j-th information layer  
at the time when the j-th recording layer is in the state A is  $TA_j$  (%) and  
15 a transmittance of the j-th information layer at the time when the j-th  
recording layer is in the state B is  $TB_j$  (%), the following relationship is  
satisfied in the j-th information layer:

$$0 \leq |TA_j - TB_j| / (TA_j, TB_j)_{\max} \leq 0.10$$

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where  $(TA_j, TB_j)_{\max}$  is a larger value of  $TA_j$  and  $TB_j$ , and

at least one recording layer of the first through (m - 1)th  
recording layers is formed of a material having a complex index of  
refraction ( $n - ik$ , where n is a refractive index and k is an extinction  
25 coefficient) that is different from that of the m-th recording layer  
included in the m-th information layer.

2. The optical information recording medium according to claim 1,  
wherein when a difference in the refractive index between the case  
30 where the m-th recording layer is in the state A and the case where it is  
in the state B is  $\Delta n_m$ , a difference in the extinction coefficient  
therebetween is  $\Delta k_m$ , a difference in the refractive index between the  
case where the j-th recording layer is in the state A and the case where it  
is in the state B is  $\Delta n_j$ , and a difference in the extinction coefficient  
35 therebetween is  $\Delta k_j$ , the following relationship is satisfied in at least one  
information layer of the first through (m - 1)th information layers

$$|\Delta n_m| + |\Delta k_m| > |\Delta n_j| + |\Delta k_j| .$$

3. The optical information recording medium according to claim 1,  
 wherein further the following relationship is satisfied in the j-th  
 5 information layer

$$(TA_j + TB_j) / 2 \geq 50 .$$

4. The optical information recording medium according to claim 1,  
 10 wherein at least one of the first through m-th recording layers contains  
 an oxide.

5. The optical information recording medium according to claim 4,  
 wherein the first recording layer contains an oxide.  
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6. The optical information recording medium according to claim 1,  
 wherein at least one of the first through m-th recording layers contains  
 Te·O·M (where M is a material containing at least one element selected  
 from the group consisting of metal elements, semimetal elements and  
 20 semiconductor elements).

7. The optical information recording medium according to claim 6,  
 wherein all of the first through m-th recording layers contain Te·O·M.

- 25 8. The optical information recording medium according to claim 7,  
 wherein at least one of the first through m-th recording layers has a  
 different concentration of oxygen atoms from that of at least one of the  
 other recording layers.

- 30 9. The optical information recording medium according to claim 8,  
 wherein in the first through m-th recording layers, a recording layer  
 provided nearer to the laser beam incidence side has a lower  
 concentration of oxygen atoms.

- 35 10. The optical information recording medium according to claim 6,  
 wherein the concentration of M atoms in the first recording layer is  
 higher than that in the second through m-th recording layers.

11. The optical information recording medium according to claim 1,  
wherein at least one of the first through m-th recording layers contains  
at least one selected from the group consisting of Sb-O, Sb-Te-O, Ge-O,  
5 Sn-O, In-O, Zn-O, Ga-O, Mo-O, W-O, and Ti-O.
12. The optical information recording medium according to claim 1,  
wherein m is 4 or more.
- 10 13. The optical information recording medium according to claim 1,  
wherein m is 4 and the following relationship is satisfied
- $$\begin{aligned} & (TA1 + TB1) / 2 \geq 80 \text{ and} \\ & (TA2 + TB2) / 2 \geq 70 \text{ and} \\ 15 & (TA3 + TB3) / 2 \geq 70 . \end{aligned}$$
14. The optical information recording medium according to claim 1,  
wherein the first through m-th recording layers have a thickness of 80  
nm or less.
- 20 15. The optical information recording medium according to claim 1,  
wherein an information layer including a recording layer that can  
change reversibly between a state A and a state B that are optically  
different from each other further is provided.
- 25 16. A method for manufacturing an optical information recording  
medium in which a plurality of information layers are provided on a  
substrate, comprising
- 30 at least m (m is an integer of 2 or more) steps of forming an  
information layer including a recording layer that can change  
irreversibly between a state A and a state B that are optically different  
from each other,
- 35 wherein in the case where the information layers formed in the m  
steps are taken as the first through m-th information layers in the order  
from a laser beam incidence side, when an information layer provided in  
the j-th position from the laser beam incidence side is taken as the j-th  
information layer (j is an integer satisfying  $1 \leq j \leq m - 1$ ) and a recording

layer included in the j-th information layer is taken as the j-th recording layer, and when a transmittance of the j-th information layer at the time when the j-th recording layer is in the state A is  $TA_j$  (%) and a transmittance of the j-th information layer at the time when the j-th recording layer is in the state B is  $TB_j$  (%), at least one recording layer of the first through  $(m - 1)$ th recording layers is formed of a material having a complex index of refraction  $(n - ik)$ , where  $n$  is a refractive index and  $k$  is an extinction coefficient) that is different from that of the m-th recording layer included in the m-th information layer in such a manner that the following relationship is satisfied in the j-th information layer:

$$0 \leq |TA_j - TB_j| / (TA_j, TB_j)_{\max} \leq 0.10$$

where  $(TA_j, TB_j)_{\max}$  is a larger value of  $TA_j$  and  $TB_j$ .

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17. The method for manufacturing the optical information recording medium according to claim 16,

wherein in at least one step of the m steps, a write-once recording layer containing Te-O-M is produced by reactive sputtering, using a target containing at least Te and M (M is a material containing at least one element selected from the group consisting of metal elements, semimetal elements, and semiconductor elements) and a film-forming gas containing at least oxygen gas.

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